

Date: Tuesday, 13/01/2009 4:07:36 PM
 User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : LINK
Job Number : 44738	
Estimate Number : 13368	
P.O. Number :	Part Number : D358915
This Issue : 13/01/2009 S.O. No. :	Drawing Number : D3589 REV B PRELIM
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : B PRELIM
Previous Run : 40370	Material :
Written By :	Due Date : 15/01/2009 Qty: 2 Um: Each
Checked & Approved By : <u>MF 09-01-14</u>	
Comment : Est Rev:A 08-05-30 new issue DD verified by:ec	

Additional Product

PRELIMINARY ISSUE

09.01.14 POC BCW #09-5029

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S16GA	304/316 Sheet .063
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Comment: Qty.: 0.0034 sf(s)/Unit Total: 0.0067 sf(s)
 304/316 .063 Sheet
 batch: 109057 B 9-1-15

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
 1-Cut as per Dwg D3589
 Dwg Rev: PRE
 Prog Rev: Lim

B 9-1-15

(2)

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINEB 9-1-15

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECKENGINEERING
APPROVAL09.01.15

(2)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: _____

109/01/16 (2)

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LINK

Job Number: 44738

Part Number: D358915

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/17 *MF*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



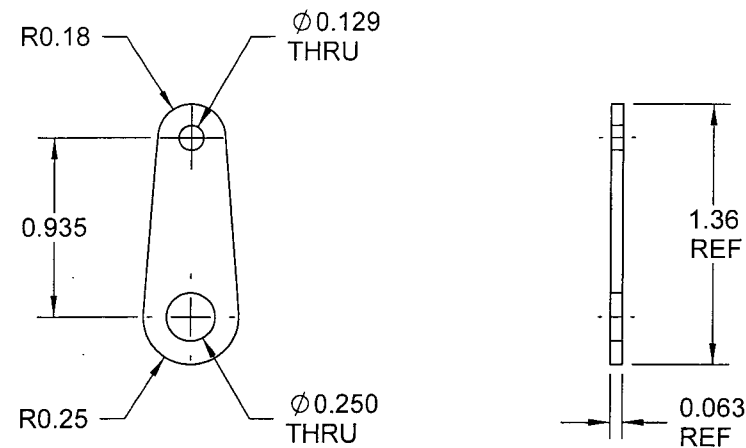
POSITIVE RECALL

EFFECTIVE 09.01.14 AUTH LL

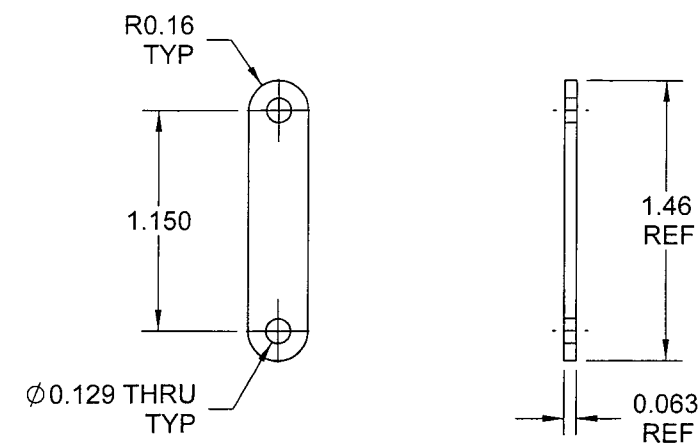
RELEASED

DATE 09.02.17

MF 09-01-16








D3589-13 LUG



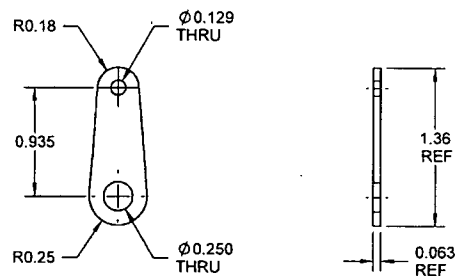
D3589-15 LINK

D3589-13/-15 NOTES:

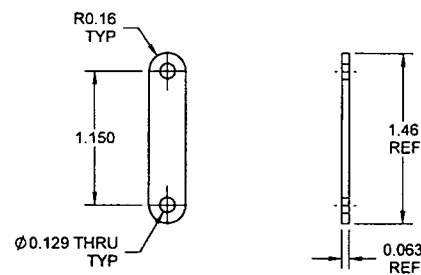
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, PER AMS 5513 OR AMS 5524, OR MIL-S-5059 (ANNEALED) 2B FINISH
16 GAUGE (0.063 THICK), (REF. DART SPEC M304S16GA)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs EACH

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO. D3589	REV. B
MFG. APPR.			SHEET 7 OF 8
APPROVED		TITLE	SCALE
DE APPR.		LATCH ASSEMBLY	NTS
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44738
PRELIMINARY ISSUE
2008-14
Per ECN 401-502P



D3589-13 LUG



D3589-15 LINK

44738

RELEASED
09/02/05

D3589-13/-15 NOTES:

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